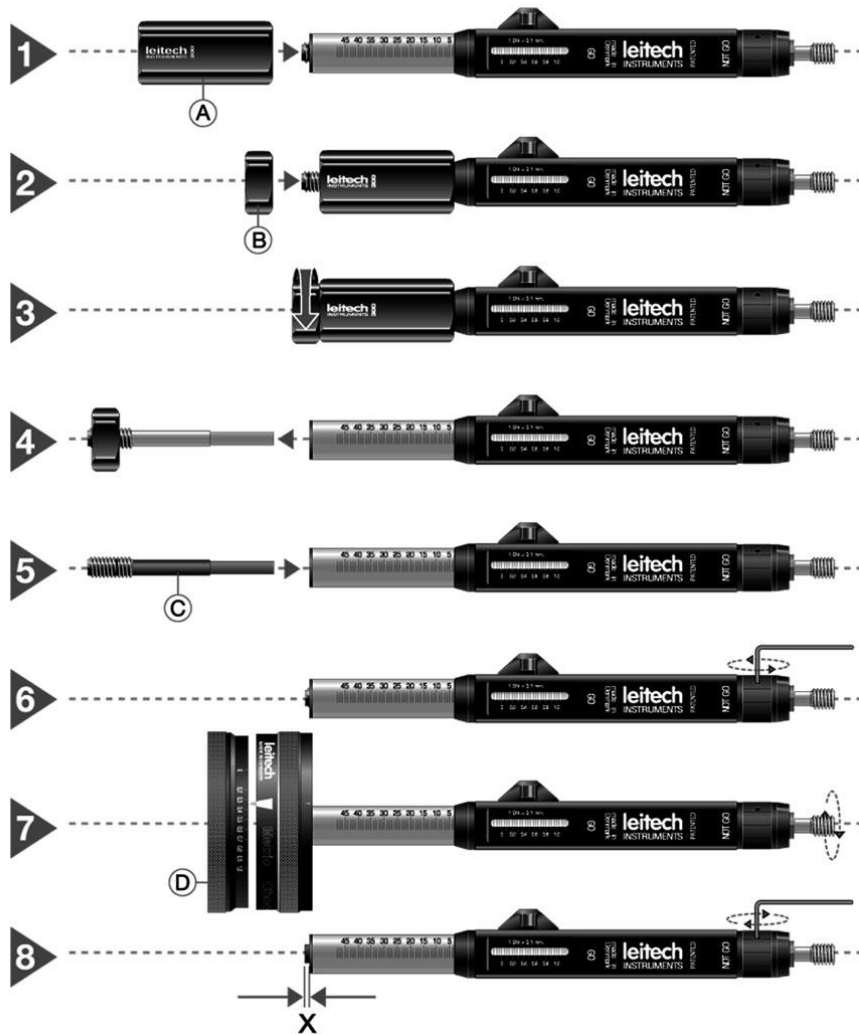


leitech



Combi Gauge

Follow points 1-8.

At point 5 the GO insert is fitted into position with the use of a plastic hammer.

Replacement of inserts and calibration of depth.

A new gauge in approx. 2 min.!

1. Slide the Member Removal Sleeve over the gauge member to be replaced (Green/Go & Red/Not Go).
2. Thread the nut on to the gauge member.
3. Tighten the nut against the Member Removal Sleeve.
4. Wrench the gauge member from the handle.
5. Insert the new gauge member. Tap against a soft surface to seat the gauge member into the handle.
6. Loosen the two locking screws on the handle with an Allen wrench.
7. Dial the pitch on the Calibration Master. Place the Go end of the gauge into the appropriate size hole. Grasp and turn the Not Go member and line up the Combi Gauge measuring scale at the .400 (inch) or 10 mm (metric) line.
8. Re-tighten the locking screws finger-tight. The Combi gauge is now set at the correct calibration length (X) for accurate functional thread depth measurement.

In connection with replacement and calibration you will need:

- | | |
|----|-----------------------------|
| A. | 1 Removal sleeve |
| B. | 1 nut |
| C. | 1 interchangeable GO insert |
| D. | 1 Calibration Tool |