

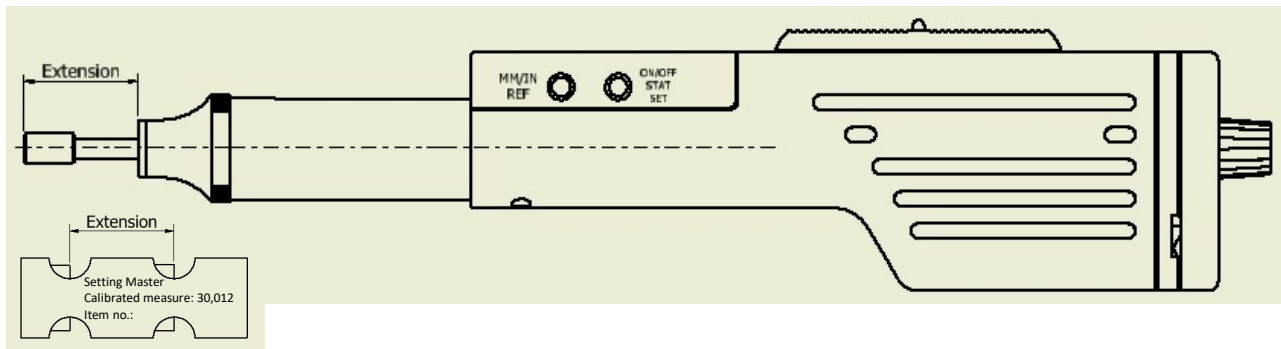
DMG user manual SYLVAC edition

Digital Motorized Gauge

	Doc. No.:	Rev.
Instruction for Pre-set value display.	D-17265	B
English	Date	Leitech ref.
	20. dec. 2017	Søren Jakobsen

This manual is to explain how to program display to compensate for the extra plug rod length, when using Setting Master.

When the DMG are delivered with extended plug rod, a Setting Master is required. The DMG need to be programmed to measure from the correct set point. For this it is possible to Pre-set the display, to the value the Setting Master is calibrated for.



Pre-set the display: mandatory when using Setting Master

- Turn on the display
- Hold REF button to “REF I and PRESET” is shown in the display.
- Push REF button, to choose digits.
- Push SET button to set digits.
- Put in the value for extension, from the Setting Master certificate $-\frac{1}{2}$ -pitch.[SJ1]
- Hold REF button to “MM and SET” is shown in the display

The DMG is now ready to measure.

If you do not want to use the standard adjusting piece every time you are unsecure of the set point. You can pre-set the display.

- Turn on display
- Zero the display when the measure sleeve is in outer position.
- Press on the adjusting piece to the plug, and read the measure in the display.
- Put in the measure in the PRESET menu, as shown above.